

Signature Aerospace Ltd.

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List of Specifications and OEM approvals

| Process | Airbus | Airbus Canada | Bell Helicopter | Boeing | Bombardier | CAE | DeHavilland | Embraer | Heroux Devtek | Military | Rohr | Spirit | Viking |
|--|--------------------|--|----------------------------------|----------------------------------|--|-------------------------|--|--|--------------------|---|---|------------|--|
| Abrasive Blasting | | A2PS 180-008 | | | BAPS 180-008 | | PPS 17.02 | | | | | | VAPS 180-008 |
| Alkaline Etch | | A2PS 180-030 | | | BAPS 180-030 | | | | | | | | VAPS 180-030 |
| Chromic Acid Anodize | AIPS 02-01-001 | A2PS 160-010 | | | BAPS 160-010 | | PPS 32.03 | | | MIL-A-8625 | | | VAPS 160-010 |
| Sulphuric Acid Anodize | | A2PS 160-032 | | | BAPS 160-032 | | PPS 32.05 | | | MIL-A-8625 | | | VAPS 160-032 |
| Chemical Conversion Coatings | | A2PS 160-020 A2PS 160-040 | | | BAPS 160-020 BAPS 160-040 | PPS 6.2.1 | PPS 32.01 PPS 32.02 | | MIL-DTL-5541 | MIL-C-5541 MIL-DTL-5541 Type 1 and 2 | | | VAPS 160-020 VAPS 160-040 |
| Passivation | | A2PS 180-015 | | | BAPS 180-015 | | PPS 31.05 | | HPS 190 | AMS 2700 Method 1, Type 6 & 8 | | | VAPS 180-015 |
| Vapour Degreasing | | A2PS 180-007 | | | BAPS 180-007 | | PPS 31.04 | | | | | | VAPS 180-007 |
| Painting- Primer, Fuel Tank Coating & Topcoats | AIP/AIPS 05-02-009 | A2PS 138-043 A2PS 138-044 A2PS 138-046 A2PS 138-049 A2PS 140-014 A2PS 145-002 A2PS 155-112 A2PS 157-026 A2PS 157-027 | BPS 4451 BPS 4464 | BAC 5736 BAC 5845 BAC 5882 | BAPS 138-029 BAPS 138-043 BAPS 138-044 BAPS 138-046 BAPS 138-049 BAPS 138-057 BAPS 140-014 BAPS 140-018 BAPS 145-002 BAPS 155-112 BAPS 157-026 BAPS 157-027 BAPS 167-001 BAPS 710-003 BAPS 710-004 BAPS 710-008 | PPS Specs | PPS 21.03 PPS 34.03 PPS 34.08 PPS34.39 PPS 34.41 | NE-40-135 NE 40-143 NE-40-159 NE 40-160 | HPS 170 | AMS-C-27725 MIL-C-83286 MIL-DTL-53022 MIL-DTL-53039 MIL-DTL-64159 MIL-PRF-14105 MIL-PRF-22750 MIL-PRF-23377 MIL-PRF-85285 TT-E-529 | RPS 13.75 RPS 13.84 RPS 13.97 RPS 13.97-14 | SPS 107360 | VAPS 138-043 VAPS 138-044 VAPS 157-026 |
| Dry Film Lubricants | | A2PS 161-006 A2PS 161-007 | | | BAPS 161-006 BAPS 161-007 BAPS 161-008 | PPS 6.3.5 PPS 6.3.15 | | | HPS 202 HPS 211 | MIL-L-23398 MIL-PRF-46010 | | | VAPS 161-007 |
| Subcontracted Processes | | A2PS 176-002 A2PS 176-004 | BPS 4001 BPS 4089 BPS 4182 | BAC 5019 | BAPS 176-002 BAPS 176-004 | | PPS 20.03 PPS 32.03 | NE-40-006 NE 40-030 | | MIL-STD-6866 | RPS 13.55 RPS 13.56 | | |

Standard lead times: 3-7 days per process