

# Signature Aerospace Ltd.

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## List of Specifications and OEM approvals

Process	Airbus	Airbus Canada	Bell Helicopter	Boeing	Bombardier	CAE	DeHavilland	Embraer	Heroux Devtek	Military	Rohr
Abrasive Blasting		A2PS 180-008			BAPS 180-008		PPS 17.02				
Alkaline Etch		A2PS 180-030			BAPS 180-030						
Chromic Acid Anodize	AIPS 02-01-001	A2PS 160-010			BAPS 160-010		PPS 32.03			MIL-A-8625	
Sulphuric Acid Anodize		A2PS 160-032			BAPS 160-032		PPS 32.05			MIL-A-8625	
Chemical Conversion Coatings		A2PS 160-020 A2PS 160-040			BAPS 160-020 BAPS 160-040	PPS 6.2.1	PPS 32.01 PPS 32.02		MIL-DTL-5541	MIL-C-5541 MIL-DTL-5541 Type 1 and 2	
Passivation		A2PS 180-015			BAPS 180-015		PPS 31.05		HPS 190	AMS 2700 Method 1, Type 6 & 8	
Vapour Degreasing		A2PS 180-007			BAPS 180-007		PPS 31.04				
Painting- Primer, Fuel Tank Coating & Topcoats	AIP/AIPS 05-02-009	A2PS 138-043 A2PS 138-044 A2PS 138-046 A2PS 138-049 A2PS 140-014 A2PS 145-002 A2PS 155-112 A2PS 157-026 A2PS 157-027	BPS 4451 BPS 4464	BAC 5736 BAC 5845 BAC 5882	BAPS 138-029 BAPS 138-043 BAPS 138-044 BAPS 138-046 BAPS 138-049 BAPS 138-057 BAPS 140-014 BAPS 140-018 BAPS 145-002 BAPS 155-112 BAPS 157-026 BAPS 157-027 BAPS 167-001 BAPS 710-003 BAPS 710-004 BAPS 710-008	PPS Specs	PPS 21.03 PPS 34.03 PPS 34.08 PPS34.39 PPS 34.41	NE-40-135 NE 40-143 NE-40-159 NE 40-160	HPS 170	AMS-C-27725 MIL-C-83286 MIL-DTL-53022 MIL-DTL-53039 MIL-DTL-64159 MIL-PRF-14105 MIL-PRF-22750 MIL-PRF-23377 MIL-PRF-85285 TT-E-529	RPS 13.75 RPS 13.84 RPS 13.97 RPS 13.97-14
Dry Film Lubricants		A2PS 161-006 A2PS 161-007			BAPS 161-006 BAPS 161-007 BAPS 161-008	PPS 6.3.5 PPS 6.3.15			HPS 202 HPS 211	MIL-L-23398 MIL-PRF-46010	
Subcontracted Processes		A2PS 176-002 A2PS 176-004	BPS 4001 BPS 4089 BPS 4182	BAC 5019	BAPS 176-002 BAPS 176-004		PPS 20.03 PPS 32.03	NE-40-006 NE 40-030		MIL-STD-6866	RPS 13.55 RPS 13.56

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Standard lead times: 3-7 days per process